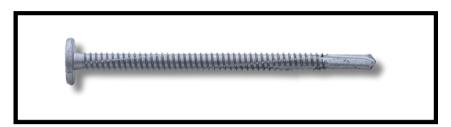




TECHNICAL DATA SHEET

1/4-14 PANCAKE HEAD CARBON STEEL TYPE 5 XL COATED - SDSWCST004S



SPECIFICATIONS			
Minor thread diameter	0.185-0.192"		
Major thread diameter	0.240 - 0.246"		
Head diameter across flats	0.615 – 0.635"		
Material Finish Coating	SAE 1022 steel		
	CR6+ YELLOW DI-CHROMATE		
	SILVER GRAY RUSPERT 1000 HOUR SALT SPRAY		
Headmark	FSI		

CAPACITIES			LENGTHS AVAILABLE
Drilling applicat	tion	Up to ½" Steel	1 ^{1/2} "
Strength (Lbs. ,	/ Ultimate):		3"
Tensile Torque	Shear	5,418 lbs.	4"
		235 in. lbs.	5"
		3,163 lbs.	6"
			8"
PULLOUT (Ulti	imate)		
1/2"	5,561 lbs.		
3/8"	5,484 lbs.		
1/4"	3,453 lbs.		*PAINTING AVAILABLE
3/16"	2,449 lbs.		

INSTALLATION:

3/16"

Install with 1800 rpm screw gun with #3 Square drive. Impact drivers are not recommended.

CONFORMANCE:

Fasteners conform to the SAE J78 and all applicable IFI Standards.

DISTRIBUTED BY:

Fastener Systems Inc. 1210 American Blvd., West Chester, PA 19380

Disclaimer: All test results are based on testing done in a laboratory. Specific job conditions should be taken into consideration when specifying the proper fastener. Because applications vary, FSI assumes no liability for the use of this information.