



TECHNICAL DATA SHEET

#8 - 18 SQUARE DRIVE MODIFIED TRUSS CARBON STEEL TYPE 1



SPECIFICATIONS	
Minor thread diameter	0.116 - 0.122"
Major thread diameter	0.161 - 0.166"
Head diameter across flats	0.415 - 0.435"
Material	SAE 1022 STEEL
Finish	CR6+ CLEAR CHROMATE (.0002 MIN.)
Headmark	FSI

CAPACITIES

Drilling application

O.035 – 0.100"

Strength (Lbs. / Ultimate):

Torque 62 inch / lbs.

PULLOUT (Ultimate)

24 ga. to 24 ga.	545 lbs.
26 ga. to 26 ga.	275 lbs.

INSTALLATION:

*PAINTING AVAILABLE

Install with 2500 rpm screw gun with #2 Square Drive. Impact drivers are not recommended.

CONFORMANCE:

Fasteners conform to the SAE J78 and all applicable IFI Standards.

DISTRIBUTED BY:

Fastener Systems Inc. 1210 American Blvd., West Chester, PA 19380

Disclaimer: All test results are based on testing done in a laboratory. Specific job conditions should be taken into consideration when specifying the proper fastener. Because applications vary, FSI assumes no liability for the use of this information.